

2540 A. Introduction

Solids refer to matter suspended or dissolved in water or wastewater. Solids may affect water or effluent quality adversely in a number of ways. Waters with high dissolved solids generally are of inferior palatability and may induce an unfavorable physiological reaction in the transient consumer. For these reasons, a limit of 500 mg dissolved solids/L is desirable for drinking waters. Highly mineralized waters also are unsuitable for many industrial applications. Waters high in suspended solids may be esthetically unsatisfactory for such purposes as bathing. Solids analyses are important in the control of biological and physical wastewater treatment processes and for assessing compliance with regulatory agency wastewater effluent limitations.

1. Definitions

“Total solids” is the term applied to the material residue left in the vessel after evaporation of a sample and its subsequent drying in an oven at a defined temperature. Total solids includes “total suspended solids,” the portion of total solids retained by a filter, and “total dissolved solids,” the portion that passes through the filter.

The type of filter holder, the pore size, porosity, area, and thickness of the filter and the physical nature, particle size, and amount of material deposited on the filter are the principal factors affecting separation of suspended from dissolved solids. “Dissolved solids” is the portion of solids that passes through a filter of 2.0 μm (or smaller) nominal pore size under specified conditions. “Suspended solids” is the portion retained on the filter.

“Fixed solids” is the term applied to the residue of total, suspended, or dissolved solids after heating to dryness for a specified time at a specified temperature. The weight loss on ignition is called “volatile solids.” Determinations of fixed and volatile solids do not distinguish precisely between inorganic and organic matter because the loss on ignition is not confined to organic matter. It includes losses due to decomposition or volatilization of some mineral salts. Better characterization of organic matter can be made by such tests as total organic carbon (Section 5310), BOD (Section 5210), and COD (Section 5220).

“Settleable solids” is the term applied to the material settling out of suspension within a defined period. It may include floating material, depending on the technique (2540F.3b).

2. Sources of Error and Variability

Sampling, subsampling, and pipeting two-phase or three-phase samples may introduce serious errors. Make and keep such samples homogeneous during transfer. Use special handling to insure sample integrity when subsampling. Mix small samples with a magnetic stirrer. If suspended solids are present, pipet with wide-bore pipets.

If part of a sample adheres to the sample container, consider this in evaluating and reporting results. Some samples dry with the formation of a crust that prevents water evaporation; special handling is required to deal with this. Avoid using a magnetic stirrer with samples containing magnetic particles.

The temperature at which the residue is dried has an important bearing on results, because weight losses due to volatilization of organic matter, mechanically occluded water, water of crystallization, and gases from heat-induced chemical decomposition, as well as weight gains due to oxidation, depend on temperature and time of heating. Each sample requires close attention to desiccation after drying. Minimize opening desiccator because moist air enters. Some samples may be stronger desiccants than those used in the desiccator and may take on water.

Residues dried at 103 to 105°C may retain not only water of crystallization but also some mechanically occluded water. Loss of CO_2 will result in conversion of bicarbonate to carbonate. Loss of organic matter by volatilization usually will be very slight. Because removal of occluded water is marginal at this temperature, attainment of constant weight may be very slow.

Residues dried at $180 \pm 2^\circ\text{C}$ will lose almost all mechanically occluded water. Some water of crystallization may remain, especially if sulfates are present. Organic matter may be lost by volatilization, but not completely destroyed. Loss of CO_2 results from conversion of bicarbonates to carbonates and carbonates may be decomposed partially to oxides or basic salts. Some chloride and nitrate salts may be lost. In general, evaporating and drying water samples at 180°C yields values for dissolved solids closer to those obtained through summation of individually determined mineral species than the dissolved solids values secured through drying at the lower temperature.

To rinse filters and filtered solids and to clean labware use Type III water. Special samples may require a higher quality water; see Section 1080.

Results for residues high in oil or grease may be questionable because of the difficulty of drying to constant weight in a reasonable time.

To aid in quality assurance, analyze samples in duplicate. Dry samples to constant weight if possible. This entails multiple drying-cooling-weighing cycles for each determination.

Analyses performed for some special purposes may demand deviation from the stated procedures to include an unusual constituent with the measured solids. Whenever such variations of technique are introduced, record and present them with the results.

3. Sample Handling and Preservation

Use resistant-glass or plastic bottles, provided that the material in suspension does not adhere to container walls. Begin analysis as soon as possible because of the impracticality of preserving the sample. Refrigerate sample at 4°C up to the time of analysis to minimize microbiological decomposition of solids. Preferably do not hold samples more than 24 h. In no case hold sample more than 7 d. Bring samples to room temperature before analysis.

* Approved by Standard Methods Committee, 1997. Editorial revisions, 2011. Joint Task Group: 20th Edition—Brannon H. Wilder (chair), Harold S. Costa, Christine M. Kosmowski, William E. Purcell.

4. Selection of Method

Methods B through F are suitable for the determination of solids in potable, surface, and saline waters, as well as domestic and industrial wastewaters in the range up to 20 000 mg/L.

Method G is suitable for the determination of solids in sediments, as well as solid and semisolid materials produced during water and wastewater treatment.

5. Bibliography

THERIAULT, E.J. & H.H. WAGENHALS. 1923. Studies of representative sewage plants. *Pub. Health Bull.* No. 132.

U.S. ENVIRONMENTAL PROTECTION AGENCY. 1979. Methods for Chemical Analysis of Water and Wastes. Publ. 600/4-79-020, rev. Mar. 1983. Environmental Monitoring and Support Lab., U.S. Environmental Protection Agency, Cincinnati, Ohio.

2540 B. Total Solids Dried at 103–105°C

1. General Discussion

a. Principle: A well-mixed sample is evaporated in a weighed dish and dried to constant weight in an oven at 103 to 105°C. The increase in weight over that of the empty dish represents the total solids. The results may not represent the weight of actual dissolved and suspended solids in wastewater samples (see above).

b. Interferences: Highly mineralized water with a significant concentration of calcium, magnesium, chloride, and/or sulfate may be hygroscopic and require prolonged drying, proper desiccation, and rapid weighing. Exclude large, floating particles or submerged agglomerates of nonhomogeneous materials from the sample if it is determined that their inclusion is not desired in the final result. Disperse visible floating oil and grease with a blender before withdrawing a sample portion for analysis. Because excessive residue in the dish may form a water-trapping crust, limit sample to no more than 200 mg residue (see 2540A.2).

c. Quality control (QC): The QC practices considered to be an integral part of each method are summarized in Tables 2020:I and II.

2. Apparatus

a. Evaporating dishes: Dishes of 100-mL capacity made of one of the following materials:

- 1) Porcelain, 90-mm diam.
- 2) Platinum—Generally satisfactory for all purposes.
- 3) High-silica glass.*

b. Muffle furnace for operation at 550°C.

c. Steam bath.

d. Desiccator, provided with a desiccant containing a color indicator of moisture concentration or an instrumental indicator.

e. Drying oven, for operation at 103 to 105°C.

f. Analytical balance, capable of weighing to 0.1 mg.

g. Magnetic stirrer with TFE stirring bar.

h. Wide-bore pipets.†

i. Graduated cylinder.

j. Low-form beaker.‡

3. Procedure

a. Preparation of evaporating dish: If volatile solids are to be measured ignite clean evaporating dish at 550°C for 1 h in a

muffle furnace. If only total solids are to be measured, heat clean dish to 103 to 105°C for 1 h. Store and cool dish in desiccator until needed. Weigh immediately before use.

b. Sample analysis: Choose a sample volume that will yield a residue between 2.5 and 200 mg. Pipet a measured volume of well-mixed sample, during mixing, to a preweighed dish. For homogeneous samples, pipet from the approximate midpoint of the container but not in the vortex. Choose a point both middepth and midway between wall and vortex. Evaporate to dryness on a steam bath or in a drying oven. Stir sample with a magnetic stirrer during transfer. If necessary, add successive sample portions to the same dish after evaporation. When evaporating in a drying oven, lower temperature to approximately 2°C below boiling to prevent splattering. Dry evaporated sample for at least 1 h in an oven at 103 to 105°C, cool dish in desiccator to balance temperature, and weigh. Repeat cycle of drying, cooling, desiccating, and weighing until a constant weight is obtained, or until weight change is less than 4% of previous weight or 0.5 mg, whichever is less. When weighing dried sample, be alert to change in weight due to air exposure and/or sample degradation. Analyze at least 10% of all samples in duplicate. Duplicate determinations should agree within 5% of their average weight.

4. Calculation

$$\text{mg total solids/L} = \frac{(A - B) \times 1000}{\text{sample volume, mL}}$$

where:

A = weight of dried residue + dish, mg, and

B = weight of dish, mg.

5. Precision

Single-laboratory duplicate analyses of 41 samples of water and wastewater were made with a standard deviation of differences of 6.0 mg/L.

6. Bibliography

SYMONS, G.E. & B. MOREY. 1941. The effect of drying time on the determination of solids in sewage and sewage sludges. *Sewage Works J.* 13:936.

* Vycor, product of Corning Glass Works, Corning, NY, or equivalent.

† Kimble Nos. 37005 or 37034B, or equivalent.

‡ Class B or better.

2540 C. Total Dissolved Solids Dried at 180°C

1. General Discussion

a. Principle: A well-mixed sample is filtered through a standard glass fiber filter, and the filtrate is evaporated to dryness in a weighed dish and dried to constant weight at 180°C. The increase in dish weight represents the total dissolved solids. This procedure may be used for drying at other temperatures.

The results may not agree with the theoretical value for solids calculated from chemical analysis of sample (see above). Approximate methods for correlating chemical analysis with dissolved solids are available.¹ The filtrate from the total suspended solids determination (2540D) may be used for determination of total dissolved solids.

b. Interferences: See 2540A.2 and 2540B.1b. Highly mineralized waters with a considerable calcium, magnesium, chloride, and/or sulfate content may be hygroscopic and require prolonged drying, proper desiccation, and rapid weighing. Samples high in bicarbonate require careful and possibly prolonged drying at 180°C to insure complete conversion of bicarbonate to carbonate. Because excessive residue in the dish may form a water-trapping crust, limit sample to no more than 200 mg residue.

c. Quality control (QC): The QC practices considered to be an integral part of each method are summarized in Tables 2020:I and II.

2. Apparatus

Apparatus listed in 2540B.2a–h is required, and in addition:

*a. Glass-fiber filter disks** without organic binder.

b. Filtration apparatus: One of the following, suitable for the filter disk selected:

1) *Membrane filter funnel.*

2) *Gooch crucible*, 25-mL to 40-mL capacity, with Gooch crucible adapter.

3) *Filtration apparatus* with reservoir and coarse (40- to 60- μ m) fritted disk as filter support.[†]

c. Suction flask, of sufficient capacity for sample size selected.

d. Drying oven, for operation at $180 \pm 2^\circ\text{C}$.

3. Procedure

a. Preparation of glass-fiber filter disk: If pre-prepared glass fiber filter disks are used, eliminate this step. Insert disk with wrinkled side up into filtration apparatus. Apply vacuum and wash disk with three successive 20-mL volumes of reagent-grade water. Continue suction to remove all traces of water. Discard washings.

b. Preparation of evaporating dish: If volatile solids are to be measured, ignite cleaned evaporating dish at 550°C for 1 h in a

muffle furnace. If only total dissolved solids are to be measured, heat clean dish to $180 \pm 2^\circ\text{C}$ for 1 h in an oven. Store in desiccator until needed. Weigh immediately before use.

c. Selection of filter and sample sizes: Choose sample volume to yield between 2.5 and 200 mg dried residue. If more than 10 min are required to complete filtration, increase filter size or decrease sample volume.

d. Sample analysis: Stir sample with a magnetic stirrer and pipet a measured volume onto a glass-fiber filter with applied vacuum. Wash with three successive 10-mL volumes of reagent-grade water, allowing complete drainage between washings, and continue suction for about 3 min after filtration is complete. Transfer total filtrate (with washings) to a weighed evaporating dish and evaporate to dryness on a steam bath or in a drying oven. If necessary, add successive portions to the same dish after evaporation. Dry evaporated sample for at least 1 h in an oven at $180 \pm 2^\circ\text{C}$, cool in a desiccator to balance temperature, and weigh. Repeat drying cycle of drying, cooling, desiccating, and weighing until a constant weight is obtained or until weight change is less than 4% of previous weight or 0.5 mg, whichever is less. Analyze at least 10% of all samples in duplicate. Duplicate determinations should agree within 5% of their average weight. If volatile solids are to be determined, follow procedure in 2540E.

4. Calculation

$$\text{mg total dissolved solids/L} = \frac{(A - B) \times 1000}{\text{sample volume, mL}}$$

where:

A = weight of dried residue + dish, mg, and

B = weight of dish, mg.

5. Precision

Single-laboratory analyses of 77 samples of a known of 293 mg/L were made with a standard deviation of differences of 21.20 mg/L.

6. Reference

1. SOKOLOFF, V.P. 1933. Water of crystallization in total solids of water analysis. *Ind. Eng. Chem., Anal. Ed.* 5:336.

7. Bibliography

HOWARD, C.S. 1933. Determination of total dissolved solids in water analysis. *Ind. Eng. Chem., Anal. Ed.* 5:4.

U.S. GEOLOGICAL SURVEY. 1974. Methods for Collection and Analysis of Water Samples for Dissolved Minerals and Gases. Techniques of Water-Resources Investigations, Book 5, Chap. A1. U.S. Geological Surv., Washington, D.C.

* Whatman grade 934AH; Gelman type A/E; Millipore type AP40; E-D Scientific Specialties grade 161; Environmental Express Pro Weigh; or other products that give demonstrably equivalent results. Practical filter diameters are 2.2 to 12.5 cm.

[†] Gelman No. 4201 or equivalent.

2540 D. Total Suspended Solids Dried at 103–105°C

1. General Discussion

a. Principle: A well-mixed sample is filtered through a weighed standard glass-fiber filter and the residue retained on the filter is dried to a constant weight at 103 to 105°C. The increase in weight of the filter represents the total suspended solids. If the suspended material clogs the filter and prolongs filtration, it may be necessary to increase the diameter of the filter or decrease the sample volume. To obtain an estimate of total suspended solids, calculate the difference between total dissolved solids and total solids.

b. Interferences: See 2540A.2 and 2540B.1*b*. Exclude large floating particles or submerged agglomerates of nonhomogeneous materials from the sample if it is determined that their inclusion is not representative. Because excessive residue on the filter may form a water-entrapping crust, limit the sample size to that yielding no more than 200 mg residue. For samples high in dissolved solids thoroughly wash the filter to ensure removal of dissolved material. Prolonged filtration times resulting from filter clogging may produce high results owing to increased colloidal materials captured on the clogged filter.

c. Quality control (QC): The QC practices considered to be an integral part of each method are summarized in Tables 2020:I and II.

2. Apparatus

Apparatus listed in 2540B.2 and C.2 is required, except for evaporating dishes, steam bath, and 180°C drying oven. In addition:

Aluminum weighing dishes.

3. Procedure

a. Preparation of glass-fiber filter disk: If pre-prepared glass fiber filter disks are used, eliminate this step. Insert disk with wrinkled side up in filtration apparatus. Apply vacuum and wash disk with three successive 20-mL portions of reagent-grade water. Continue suction to remove all traces of water, turn vacuum off, and discard washings. Remove filter from filtration apparatus and transfer to an inert aluminum weighing dish. If a Gooch crucible is used, remove crucible and filter combination. Dry in an oven at 103 to 105°C for 1 h. If volatile solids are to be measured, ignite at 550°C for 15 min in a muffle furnace. Cool in desiccator to balance temperature and weigh. Repeat cycle of drying or igniting, cooling, desiccating, and weighing until a constant weight is obtained or until weight change is less than 4% of the previous weighing or 0.5 mg, whichever is less. Store in desiccator until needed.

b. Selection of filter and sample sizes: Choose sample volume to yield between 2.5 and 200 mg dried residue. If volume filtered fails to meet minimum yield, increase sample volume up to 1 L. If complete filtration takes more than 10 min, increase filter diameter or decrease sample volume.

c. Sample analysis: Assemble filtering apparatus and filter and begin suction. Wet filter with a small volume of reagent-grade water to seat it. Stir sample with a magnetic stirrer at a speed to shear larger particles, if practical, to obtain a more uniform (preferably homogeneous) particle size. Centrifugal force may separate particles by size and density, resulting in poor precision when point of sample withdrawal is varied. While stirring, pipet a measured volume onto the seated glass-fiber filter. For homogeneous samples, pipet from the approximate midpoint of container but not in vortex. Choose a point both middepth and midway between wall and vortex. Wash filter with three successive 10-mL volumes of reagent-grade water, allowing complete drainage between washings, and continue suction for about 3 min after filtration is complete. Samples with high dissolved solids may require additional washings. Carefully remove filter from filtration apparatus and transfer to an aluminum weighing dish as a support. Alternatively, remove the crucible and filter combination from the crucible adapter if a Gooch crucible is used. Dry for at least 1 h at 103 to 105°C in an oven, cool in a desiccator to balance temperature, and weigh. Repeat the cycle of drying, cooling, desiccating, and weighing until a constant weight is obtained or until the weight change is less than 4% of the previous weight or 0.5 mg, whichever is less. Analyze at least 10% of all samples in duplicate. Duplicate determinations should agree within 5% of their average weight. If volatile solids are to be determined, treat the residue according to 2540E.

4. Calculation

$$\text{mg total suspended solids/L} = \frac{(A - B) \times 1000}{\text{sample volume, mL}}$$

where:

A = weight of filter + dried residue, mg, and

B = weight of filter, mg.

5. Precision

The standard deviation was 5.2 mg/L (coefficient of variation 33%) at 15 mg/L, 24 mg/L (10%) at 242 mg/L, and 13 mg/L (0.76%) at 1707 mg/L in studies by two analysts of four sets of 10 determinations each.

Single-laboratory duplicate analyses of 50 samples of water and wastewater were made with a standard deviation of differences of 2.8 mg/L.

6. Bibliography

- DEGEN, J. & F.E. NUSSBERGER. 1956. Notes on the determination of suspended solids. *Sewage Ind. Wastes* 28:237.
- CHANIN, G., E.H. CHOW, R.B. ALEXANDER & J. POWERS. 1958. Use of glass fiber filter medium in the suspended solids determination. *Sewage Ind. Wastes* 30:1062.
- NUSSBAUM, I. 1958. New method for determination of suspended solids. *Sewage Ind. Wastes* 30:1066.
- SMITH, A.L. & A.E. GREENBERG. 1963. Evaluation of methods for determining suspended solids in wastewater. *J. Water Pollut. Control Fed.* 35:940.

WYCKOFF, B.M. 1964. Rapid solids determination using glass fiber filters. *Water Sewage Works* 111:277.

NATIONAL COUNCIL OF THE PAPER INDUSTRY FOR AIR AND STREAM IMPROVEMENT. 1975. A Preliminary Review of Analytical Methods for the Determination of Suspended Solids in Paper Industry Effluents for Compliance with EPA-NPDES Permit Terms. Spec. Rep. No. 75-01. National Council of the Paper Industry for Air & Stream Improvement, New York, N.Y.

NATIONAL COUNCIL OF THE PAPER INDUSTRY FOR AIR AND STREAM IMPROVEMENT. 1977. A Study of the Effect of Alternate Procedures on Effluent Suspended Solids Measurement. Stream Improvement Tech. Bull. No. 291, National Council of the Paper Industry for Air & Stream Improvement, New York, N.Y.

TREES, C.C. 1978. Analytical analysis of the effect of dissolved solids on suspended solids determination. *J. Water Pollut. Control Fed.* 50: 2370.

2540 E. Fixed and Volatile Solids Ignited at 550°C

1. General Discussion

a. Principle: The residue from Method B, C, or D is ignited to constant weight at 550°C. The remaining solids represent the fixed total, dissolved, or suspended solids while the weight lost on ignition is the volatile solids. The determination is useful in control of wastewater treatment plant operation because it offers a rough approximation of the amount of organic matter present in the solid fraction of wastewater, activated sludge, and industrial wastes.

b. Interferences: Negative errors in the volatile solids may be produced by loss of volatile matter during drying. Determination of low concentrations of volatile solids in the presence of high fixed solids concentrations may be subject to considerable error. In such cases, measure for suspect volatile components by another test, for example, total organic carbon (Section 5310). Highly alkaline residues may react with silica in sample or silica-containing crucibles.

c. Quality control (QC): The QC practices considered to be an integral part of each method are summarized in Tables 2020:I and II.

2. Apparatus

See Sections 2540B.2, C.2, and D.2.

3. Procedure

Ignite residue produced by Method 2540B, C, or D to constant weight in a muffle furnace at a temperature of 550°C. Ignite a blank glass fiber filter along with samples. Have furnace up to temperature before inserting sample. Usually, 15 to 20 min

ignition are required for 200 mg residue. However, more than one sample and/or heavier residues may overtax the furnace and necessitate longer ignition times. Let dish or filter disk cool partially in air until most of the heat has been dissipated. Transfer to a desiccator for final cooling in a dry atmosphere. Do not overload desiccator. Weigh dish or disk as soon as it has cooled to balance temperature. Repeat cycle of igniting, cooling, desiccating, and weighing until a constant weight is obtained or until weight change is less than 4% or 0.5 mg, whichever is less. Analyze at least 10% of all samples in duplicate. Duplicate determinations should agree within 5% of their average weight. Weight loss of the blank filter is an indication of unsuitability of a particular brand or type of filter for this analysis.

4. Calculation

$$\text{mg volatile solids/L} = \frac{(A - B) \times 1000}{\text{sample volume, mL}}$$

$$\text{mg fixed solids/L} = \frac{(B - C) \times 1000}{\text{sample volume, mL}}$$

where:

A = weight of residue + dish before ignition, mg,

B = weight of residue + dish or filter after ignition, mg, and

C = weight of dish or filter, mg.

5. Precision

The standard deviation was 11 mg/L at 170 mg/L volatile total solids in studies by three laboratories on four samples and 10 replicates. Bias data on actual samples cannot be obtained.

2540 F. Settleable Solids

1. General Discussion

Settleable solids in surface and saline waters as well as domestic and industrial wastes may be determined and reported on either a volume (mL/L) or a weight (mg/L) basis.

The QC practices considered to be an integral part of each method are summarized in Table 2020:II.

2. Apparatus

The volumetric test requires only an Imhoff cone. The gravimetric test requires all the apparatus listed in 2540D.2 and a glass vessel with a minimum diameter of 9 cm.

3. Procedure

a. Volumetric: Fill an Imhoff cone to the 1-L mark with a well-mixed sample. Settle for 45 min, gently agitate sample near the sides of the cone with a rod or by spinning, settle 15 min longer, and record volume of settleable solids in the cone as milliliters per liter. If the settled matter contains pockets of liquid between large settled particles, estimate volume of these and subtract from volume of settled solids. The practical lower limit of measurement depends on sample composition and generally is in the range of 0.1 to 1.0 mL/L. Where a separation of settleable and floating materials occurs, do not estimate the floating material as settleable matter. Replicates usually are not required.

Where biological or chemical floc is present, the gravimetric method (3b) is preferred.

b. Gravimetric:

- 1) Determine total suspended solids as in 2540D.
- 2) Pour a well-mixed sample into a glass vessel of not less than 9 cm diam using not less than 1 L and sufficient sample to give a depth of 20 cm. Alternatively use a glass vessel of greater

diameter and a larger volume of sample. Let stand quiescent for 1 h and, without disturbing the settled or floating material, siphon 250 mL from center of container at a point halfway between the surface of the settled material and the liquid surface. Determine total suspended solids (milligrams per liter) of this supernatant liquor (2540D). These are the nonsettleable solids.

4. Calculation

$$\text{mg settleable solids/L} = \text{mg total suspended solids/L} - \text{mg nonsettleable solids/L}$$

5. Precision and Bias

Precision and bias data are not now available.

6. Bibliography

FISCHER, A.J. & G.E. SYMONS. 1944. The determination of settleable sewage solids by weight. *Water Sewage Works* 91:37.

2540 G. Total, Fixed, and Volatile Solids in Solid and Semisolid Samples

1. General Discussion

a. Applicability: This method is applicable to the determination of total solids and its fixed and volatile fractions in such solid and semisolid samples as river and lake sediments, sludges separated from water and wastewater treatment processes, and sludge cakes from vacuum filtration, centrifugation, or other sludge dewatering processes.

b. Interferences: The determination of both total and volatile solids in these materials is subject to negative error due to loss of ammonium carbonate and volatile organic matter during drying. Although this is true also for wastewater, the effect tends to be more pronounced with sediments, and especially with sludges and sludge cakes. The mass of organic matter recovered from sludge and sediment requires a longer ignition time than that specified for wastewaters, effluents, or polluted waters. Carefully observe specified ignition time and temperature to control losses of volatile inorganic salts if these are a problem. Make all weighings quickly because wet samples tend to lose weight by evaporation. After drying or ignition, residues often are very hygroscopic and rapidly absorb moisture from the air. Highly alkaline residues may react with silica in the samples or silica-containing crucibles.

c. Quality control (QC): The QC practices considered to be an integral part of each method are summarized in Table 2020:II.

2. Apparatus

All the apparatus listed in 2540B.2 is required except that a magnetic stirrer and pipets are not used and a balance capable of weighing to 10 mg may be used.

3. Procedure

a. Total solids:

1) Preparation of evaporating dish—If volatile solids are to be measured, ignite a clean evaporating dish at 550°C for 1 h in a muffle furnace. If only total solids are to be measured, heat dish at 103 to 105°C for 1 h in an oven. Cool in desiccator, weigh, and store in desiccator until ready for use.

2) Sample analysis

a) Fluid samples—If the sample contains enough moisture to flow more or less readily, stir to homogenize, place 25 to 50 g in a prepared evaporating dish, and weigh. Evaporate to dryness on a water bath, dry at 103 to 105°C for 1 h, cool to balance temperature in an individual desiccator containing fresh desiccant, and weigh. Repeat heating, cooling, desiccating, and weighing procedure until the weight change is less than 4% or 50 mg, whichever is less. Analyze at least 10% of all samples in duplicate. Duplicate determinations should agree within 5% of their average weight.

b) Solid samples—If the sample consists of discrete pieces of solid material (dewatered sludge, for example), take cores from each piece with a No. 7 cork borer or pulverize the entire sample coarsely on a clean surface by hand, using rubber gloves. Place 25 to 50 g in a prepared evaporating dish and weigh. Place in an oven at 103 to 105°C overnight. Cool to balance temperature in a desiccator and weigh. Repeat drying (1 h), cooling, weighing, and desiccating steps until weight change is less than 4% or 50 mg, whichever is less. Analyze at least 10% of all samples in duplicate. Duplicate determinations should agree within 5% of their average weight.

b. Fixed and volatile solids: Transfer the dried residue from ¶2a) above to a cool muffle furnace, heat furnace to 550°C, and ignite for 1 h. (If the residue contains large amounts of organic

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matter, first ignite it over a gas burner and under an exhaust hood in the presence of adequate air to lessen losses due to reducing conditions and to avoid odors in the laboratory.) Cool in desiccator to balance temperature and weigh. Repeat igniting (30 min), cooling, desiccating and weighing steps until the weight change is less than 4% or 50 mg, whichever is less. Analyze at least 10% of all samples in duplicate. Duplicate determinations should agree within 5% of their average weight.

4. Calculation

$$\% \text{ total solids} = \frac{(A - B) \times 100}{C - B}$$

$$\% \text{ volatile solids} = \frac{(A - D) \times 100}{A - B}$$

$$\% \text{ fixed solids} = \frac{(D - B) \times 100}{A - B}$$

where:

A = weight of dried residue + dish, mg,

B = weight of dish,

C = weight of wet sample + dish, mg, and

D = weight of residue + dish after ignition, mg.

5. Precision and Bias

Precision and bias data are not now available.

6. Bibliography

GOODMAN, B.L. 1964. Processing thickened sludge with chemical conditioners. Pages 78 et seq. *in* Sludge Concentration, Filtration and Incineration. Univ. Michigan Continued Education Ser. No. 113, Ann Arbor.

GRATTEAU, J.C. & R.I. DICK. 1968. Activated sludge suspended solids determinations. *Water Sewage Works* 115:468.