AUTOMATED PC-TITRATE INSTRUMENT OPERATING PROCEDURE

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1. SCOPE AND APPLICATION

1.1. This Standard Operating Procedure provides a generic guideline for routine operation and maintenance of the PC-Titrate instrument – an automated instrument capable of testing for pH, Conductivity, Alkalinity, and Fluoride simultaneously or in any combination. The instrument is used to analyze aqueous samples with the following Test IDs – W-PH, ALKALINITY, W-COND, W-COND-F, W-F and W-F-F.

1.2. This document complements related DEP SOPs listed as follows:

- **NU-056**: Automated Determination of pH
- **NU-057**: Automated Determination of Alkalinity
- **NU-058**: Automated Determination of Conductivity
- **NU-059**: Automated Determination of Fluoride

2. INSTRUMENTATION DESCRIPTION

2.1. There are two similar systems in-house. The major differences are the type of autosampler and the addition of a Titrasip module to one of the systems.

The instrumentation used are Man-Sci PC-Titrate systems consisting of six major components including an ***AutoMax 197*** autosampler, a ***Burivar I/2*** burette driver module for accurately delivering titrant, a ***TitraRinse*** pump module for delivering TISAB, one or two ***TitraSip*** modules for titration, a ***PC-Titrate*** interface module for interfacing the system with an IBM compatible PC for data collection and control, and a ***conductivity meter***. The second ***TitraSip*** module is a RapidDuo system which allows for the simultaneous analysis of multiple parameters on a single sample.

There are three electrodes used with each system. A conductivity electrode is mounted on the robotic arm of the autosampler. It measures the conductivity of the sample in the sample vial before portions of the sample are pumped into the titration vessel. Two other electrodes, a pH probe and Fluoride probe, are installed in the titration vessel(s). The measurement of pH, alkalinity and fluoride takes place in that cell. TISAB buffer and acid titrant are delivered from their respective reservoirs to the titration vessel automatically as needed.

Components of each instrument are summarized in table "2.2. Instrumentation". Further details of each component follow.

2.2. Instrumentation

Instrument Unique ID	Component	Manufacturer	Model/Catalog Number
PC-TITRATE1	Autosampler	Gilson	AutoMax 197, PC-1000-680
	Burette Module	ManTech	Burivar I/2, PC-1000-1040
	Pump Module	ManTech	TitraRinse/A Pump, PC-1000-408
	Titration Module	ManTech	TitraSip Titration, PC-1300-475
	Titration Module	ManTech	TitraSip Titration, PC-1300-475
	Interface Module	ManTech	Interface Module, PC-1000-102/4
	Conductivity Meter	Jenway	4510 Conductivity Meter, PC-2000-001

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	Software	ManTech	PC-TITRATE V3
PC-TITRATE2	Autosampler	Gilson	AutoMax 197, PC-1000-680
	Burette Module	ManTech	Burivar I/2, PC-1104-00
	Pump Module	ManTech	TitraRinse/A Pump, PC-1000-408
	Titration Module	ManTech	TitraSip Titration, PC-1300-475
	Interface Module	ManTech	Interface Module, PC-1000-102/4
	Conductivity Meter	Jenway	4510 Conductivity Meter, PC-1000-001
	Software	ManTech	PC-TITRATE V3

2.3. **Gilson Autosampler: AutoMax 197 Autosampler (**PC-Titrate**)** – The AutoMax 197 is a robotic XYZ autosampler. It is fitted with one 87-position tray and one 110-position tray, which totals 197 positions. Each of the trays has a designated position on the autosampler base. The 87-position tray must be on the far left around the rinse cup. The sample trays accommodate 50 mL PP centrifuge tubes as sample vials. The autosampler should be recognized as ***AutoMax 197 tube sampler - 197x50 mL – Block for Stirrer, Electrode, 3 needles, steel temp probe.GTY*** in the *PC-Titrate* control software.

2.4. **Burivar I/2 Burette Module** – The Burivar I/2 is a single burette module designed for use with interchangeable valves and syringes. This unit comes with a SGE 25 mL syringe made and tested for use with this burette. This facilitates using a complete burette setup, which includes the valve, syringe, titrant bottle, and holder for different titrants. This unit is used to deliver titrant (0.02 N H_2SO_4) from its storage bottle to the titration vessel for the alkalinity test.

2.5. **Titra-Dose Pump Module** – The Titra-Dose pump has been designed for pumping liquids when precision and accuracy are a major consideration. The unit that came with this system is designed to be used for aqueous viscous liquids. This specific unit is used for delivering TISAB buffer from its storage bottle to the titration vessel for the determination of Fluoride.

2.6. **TitraSip Titration Module** – The TitraSip module has been designed for use with the PC-Titrate Autosampler System. The function of the TitraSip unit is two-fold. Firstly, it must work in conjunction with the autosampler to draw a sample, located on the autosampler rack, into the titration vessel. Secondly, when the titration is complete, it must dispose of the sample and carry out a thorough rinse of the titration vessel as well as the sample lines. The TitraSip is designed for use with aqueous based solutions. It is not designed to function with viscous, non-aqueous, corrosive, or dirty sample solutions. Cloudy samples or samples which contain precipitates should be filtered before analysis.

2.7. **PC-Titrate Interface Module** – The PC-Titrate Interface module is the heart of the PC-Titrate hardware system. The main purpose of this module is to facilitate communication between the PC-Titrate software and the hardware or modules in the system. The communication between the interface and the computer is a bi-directional RS232 link. Communication between the interface and the devices connected to the interface are one of three different types; analogue, digital I/O, or serial. All of the modules discussed in this SOP are connected to the interface module.

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2.8. **Auto-ranging Conductivity Meter –** The Model 4510 is a general-purpose conductivity meter with auto range from 0.01µS to 199.9mS with the current conductivity probe. The conductivity readings are automatically temperature compensated over the range of 0 to 100 °C. The reference temperature has been set to 25 °C. The default conductivity coefficient for temperature compensation is 1.91% per °C; which is adequate for most routine determinations.

3. REAGENTS AND STANDARDS (SEE DEP SOPS NU-041 and NU-042)

Note: Before preparing standards or running samples, please read the safety notes in the safety/hazardous waste section of this SOP and the MSDS for the chemicals used in this analysis.

Note: All reagent and standard preparations must be documented in the Laboratory Information Management System (LIMS) 'Standard Preparation Tracker' module. Unique ID numbers for each reagent or standard are generated in the module and documented in the Reagent and Standard logsheet (NU-RGTSTD). The reagent and standard logsheet (NU-RGTSTD) template is found on the Nutrients drive at: \\FLDEP1\DEAR\Labs\Lab3\Chem_Data\Inorganic\Nutrients\RunData\MetaData\Auto-T\Forms\. Reagent and standard logsheets must be submitted with each analysis folder. All containers holding standards or reagents must be labeled with their unique ID and expiration date. A certificate of analysis for each purchased reagent and standard is maintained in the Auto-T folder on the Nutrients drive.

3.1. **Please see NU-056, NU-057, NU-058, and NU-059 for reagent and standard prep information specific to each PC-Titrate analysis.**

4. INSTRUMENT OPERATION AND SOFTWARE INITIATION

4.1. Samples are poured or filtered into properly labeled 50 mL PP centrifuge tubes. The maximum volume necessary for all analyses is 50 mL for PC-Titrate instrumentation. Lesser volumes can be poured when samples do not require all analyses (ex. W-F-only requires 30 mL) and may vary between the two instruments. Load all the sample tubes onto the autosampler.

4.2. **Pre-run Check list:**

- DI Water Reservoir (for all tests) – check to see whether there is enough water in the tanks. Refill the tanks if necessary.
- TISAB Buffer Reservoir (for fluoride determination) – check the level of the TISAB buffer in the storage bottle. Refill the bottle as needed.
- Sulfuric Acid Standard Reservoir (for alkalinity determination) – check the amount of the standard in the storage bottle. Add more as necessary.
- Burette/Syringe (for alkalinity determination) – check the burette or syringe on Burivar I/2 Burette Module for any bubbles. Invoke a degas procedure if bubbles are present. For details on degas procedure, please refer to 5.1.1.

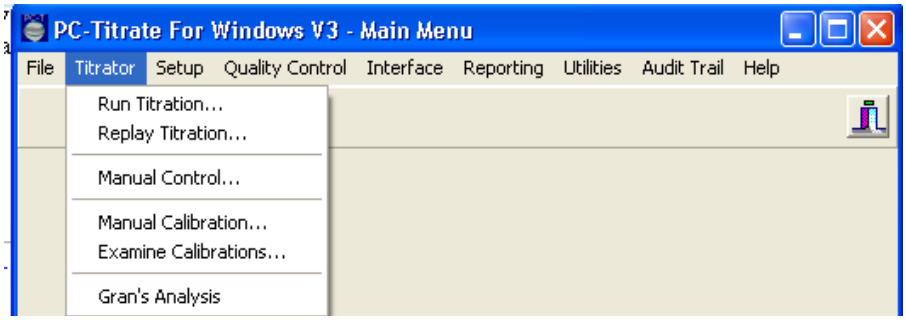
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- Electrodes (for alkalinity and fluoride determination) – check the electrolyte level in the electrodes (pH and fluoride). Refill the electrodes with proper electrolyte as needed. Refer to sections 5.1.2-5.1.4 and 5.2.1 for details on electrode maintenance.
- Sample tubes – All caps must be removed from the centrifuge tubes or damage to the conductivity probe and sample needle will occur. Inspect the shape of all the centrifuge tubes. Discard seriously distorted or deformed tubes to prevent any possible malfunction of the autosampler.
- Ensure none of the standards or reagents will expire during a run if the run will be continuing overnight and into the following morning.

4.3. PC-Titrate Software:

The information provided below is an outline of general operation of the system, which applies to all tests for this instrumentation. For details on the operation and configuration of the software, please refer to the PC-Titration Plus System Operator's Manual and PC-Titrate Software Manual.

Log in – On the desktop of the computer, find the PC-TITRATE V3 icon. Double click on the icon to start the PC-Titrate software.



4.3.1. **Compile Timetable –** Chose "Titrator" from the menu. Then chose "Run Titration". The timetable will be presented to the operator as a blank table. To open a table with some fields preset run from template refer to section 4.3.2. In the case of a blank table, the operator needs to fill all necessary fields. The fields that are necessary to start a run are as follows:

Schedule – Double click in this field and choose an analysis.

Order Number – Use the 'Auto Generate Order-Number' button to generate this number.

Sample Name – Enter sample ID in this field.

Volume – The software enters the correct sample volume by default when alkalinity is scheduled to be analyzed (10 mL for PC-Titrate 1 and 25 mL for PC-Titrate 2). Volume is left blank by default if alkalinity is not scheduled for analysis.

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To add more rows to the table, use the 'Add x Rows…' button located at lower part of the same window or right click the mouse at any point on the table and then choose to add one or multiple rows.

Once the timetable has been set, pressing the 'Start' button located in the top right of the same window will start the run.

4.3.2. **Compile timetable from template –** To use a template, choose a saved timetable. Select the appropriate icon at the bottom of the software that corresponds to the test (s) that will be conducted. Hovering the mouse over the icons will indicate which template is used for which tests.

Enter the correct sample IDs in the Sample Name field and check to make sure the correct schedule is set for each sample. The length of the timetable has to be tailored to the specific run. Delete any extra rows from the table and save the modified template. The timetable will revert to the original template scheduling if the window is closed without saving.

Once the timetable has been set, pressing the 'Start' button located in the top right of the same window will start the run.

It is important to remember that at the end of any run sequence, including the preset calibration methods, a storage solution tube has to be added after the last sample tube on the rack, although this solution does not appear on any timetable. The system will automatically go to the sample position immediately after the last sample in the run sequence to transfer storage solution to properly store the electrode. The storage solution for PC-Titrate 2 is prepared by diluting the pH 4 buffer 1:2 and adding about 1 mL of 0.5 ppm fluoride standard. Make sure the 50 ml PP centrifuge tube is filled to 40-45 ml. For PC-Titrate 1, two separate storage solution cups are needed. The first storage solution uses only pH 4 buffer solution to soak the pH electrode. The second storage solution uses only Fluoride stock solution to soak the Fluoride electrode. Both centrifuge tubes should be filled to 35 mL.

4.3.3. **Report and Data Archiving** – After the completion of the run, a report window will be automatically presented to the operator. Note the run number and close this window. A printout of the report should be generated by opening the historical report template at the bottom of the main software screen, showing all the data stored in the database. Limit the results by clicking on the define search tab, double clicking on the first empty box under run number, and entering the run number noted earlier in the top box on the newly opened window (if the run number was not noted it can be found by going to the end of the results page where the current sample results are found). The data must be exported as a text file to the network drive in the current year folder located at: \\FLDEP1\DEAR\Labs\Lab3\Chem_Data\Inorganic\Nutrients\RawData\AutomaticTitrators\PC-Titrate1\, or

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\\FLDEP1\DEAR\Labs\Lab3\Chem_Data\Inorganic\Nutrients\RawData\AutomaticTitrators\PC-Titrate2\, depending on which instrument is used.

The file name should use the format YYMMDDN-A# where YY is the year, MM is the month, DD is the day, N is the first letter of the test/s conducted, A is auto-titrator, and # is 1 or 2 which indicates what instrument (PC-Titrate 1 or PC-Titrate 2, respectively) was used (ex. Fluoride and Conductivity run = 120206FC-A1). The QC manager will use this file to process and upload the final results into LIMS.

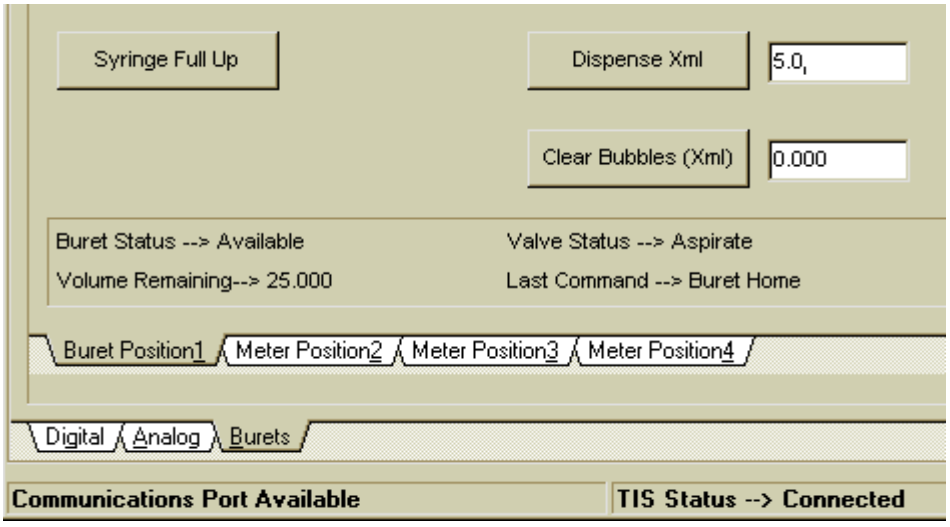
5. EQUIPMENT MAINTENANCE

Note: For detailed maintenance and troubleshooting procedures on each of the individual components of the system, please refer to the related chapters in the hardware manuals. Listed below are some suggested routine maintenance practices. Record all maintenance except daily syringe degassing in the maintenance logbook for each instrument.

5.1. Daily Maintenance:

5.1.1. **Degassing of Syringe on Burivar I/2 Burette Module** - Bubbles may accumulate on top of the syringe. The bubbles will introduce titration errors to alkalinity determinations. Follow this procedure to expel the bubbles; Launch the manual control panel by following this path: *menu bar → Titrator → Manual Control …*; find and select the 'Burettes' table on the manual control panel; find and select the 'Burette Position1' tab within the 'Burettes' frame; select the 'Dispense Xml' button to dispense 5.0 mL of the content of the syringe; select the 'Clear Bubbles' button and follow the instructions. The reaction cell should be rinsed using the "Rinse pump" and "Manual Cell Drain" switches located on the front of the pump modules.

If the de-bubble procedure is to be conducted after completion of the run sequence or timetable, the timetable must be saved immediately once it is completed before the degassing procedure.



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5.1.2. **Maintenance of pH Electrode – The electrode should be filled with the solution purchased from the manufacturer. Check the level of KCl solution in the electrode daily and refill the solution as needed if the electrolyte level is low.** After each run, the electrode has to be stored in the designated storage solution. For extended storage, the electrode should be stored dry.

5.1.3. **Maintenance of Fluoride Electrode – The electrode should be filled with the solution purchased from the manufacturer. Check the level of KCl solution in the electrode daily and refill the solution as needed if the electrolyte level is low.** After each run, the electrode has to be stored in the designated storage solution. For extended storage, the electrode should be stored dry.

5.1.4. **Maintenance of Conductivity Electrode** – After each use, the electrode tip should be rinsed in DI water. If there is build-up of solid inside the measurement area of the cell, it should be removed very carefully with a cotton swab soaked in a mild solvent, taking care not to touch the metal parts of the inner cell.

5.1.5. **Hardware** – Inspect the instrument to ensure the pump and burette tips are in the correct locations, with pump tips above the solution level and burette tips submerged. Purge and prime all pumps and be sure all modules are turned on and set to auto. Prime the robotic arm of the autosampler for full range of motion if running the maximum number of samples. Use lithium grease if needed on the autosampler.

5.1.6. **Chemicals** – Ensure all reagents, titrants and rinse water carboys are full and that the waste carboy is empty.

5.2. **Bi-weekly Maintenance:**

5.2.1. **Electrodes** – Drain, rinse and refill the pH and Fluoride electrodes with fresh KCl solution.

5.2.2. **Rinse Station** – Ensure the rinse station is clean, rinsing and draining properly.

5.3. **Monthly Maintenance:**

Burette Valve – Clean the burette valves by taking it apart and rinsing the pump head and its components with DI water. Dry the pieces with a paper towel and reassemble.

5.4. **Semi-Annual Maintenance:**

Dosing Pump Heads – Purge all solution from the pump and remove the screws that hold the pump to the front of the instrument. Remove the black hood and pull the pump out. Remove the piece coming out of the back of the pump head (the one with the small silver rod sticking sideways out the end). Run tap water over

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all pieces and replace the rod, these pieces should turn easily. This should be done every 6 months to ensure proper functioning of the pump.

Note: The flow rate of the pumps needs to be checked anytime the pump head is taken apart.

5.5. **Annual Maintenance:**

5.5.1. **Dosing Pumps** – Replace the lip seals and gland washers in the dosing pump head. For detailed instructions consult the maintenance manual.

5.5.2. **Replace all tubing, fittings, tips and pump rollers on pumps and burettes** – For detailed instructions consult the maintenance manual.

Note: Annual maintenance will be completed as part of the PM if purchased through the instrument company.

6. SAFETY

6.1. The equipment in this system has been designed for use with aqueous liquids only. Failure to use equipment in the manner that it has been designed to operate may cause harm to the equipment and/or the operator.

6.2. Always disconnect power when making adjustments to the liquid handler. Injury may occur if you interfere with the work area of the autosampler while it is running.

6.3. Do not use an extension cord for instrument; it may overheat and cause fire.

6.4. Always keep hands, hair, jewelry, and clothing away from all moving parts such as the robotic arm of the autosampler. To avoid puncture wounds, do not place your hands near the sample needle of the autosampler.

7. REFERENCES/DEFINITIONS

For definitions see section 3 of the FDEP Quality Manual. All abbreviations used throughout the document are defined at least once in the document usually at the first time of use.

7.1. PC-Titration Plus System Operator's Manual, customized for FDEP by Man-Tech Associates Inc.

7.2. 215 Liquid Handler User's Guide and AutoMax 197 Autosampler User's Guide, Gilson, Inc.

7.3. QC/PC-Titrate Hardware & Service Manual, Cat. No. PC-1000-218, Man-Tech Associates Inc.

7.4. PC-Titrate Software Manual, Cat. No. PC-1000-212, Man-Tech Associates Inc.

7.5. Model 4510 Conductivity Meter Operating Manuals.

7.6. DEP SOP NU-041, Reagent Preparation Procedure.

7.7. DEP SOP NU-042, Standard Preparation Procedure.

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7.8. DEP SOP NU-056, Automated Determination of pH using the PC-Titrate Instrumentation.

7.9. DEP SOP NU-057, Automated Determination of Alkalinity using the PC-Titrate Instrumentation.

7.10. DEP SOP NU-058, Automated Determination of Conductivity using the PC-Titrate Instrumentation.

7.11. DEP SOP NU-059, Automated Determination of Fluoride using the PC-Titrate Instrumentation.

Appendix of Significant Changes

02/19/2008 Section 2: Added information about new (second) system.

02/04/2010 Section 2: Added information about the RapidDuo instrumentation.

02/07/2012 Section 2: Added information about the new Autosampler; Section 4: Sample analysis volume and naming convention changed; also edited for clarity.

02/10/2015 Added maintenance schedule details in Section 5, and Standard Prep Tracker information in Section 3.

02/04/2016 The test names W-ALK and W-ALK-F were updated to ALKALINITY in Section 1. File paths and web addresses were updated.

12/10/2019 Section 2: Updated information about the autosampler tray configurations. Section 4: Added information about the maximum volume necessary for analysis and clarification on scheduling timetable.

12/28/2020 Added table of contents and Table 2.1.

07/14/2023 Removed Gilson Mega autosampler and updated data drive file path links.

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